

# CENTRE FOR ENVOTECH AND MANAGEMENT CONSULTANCY PVT. LTD. An ISO 9001-2008 & OHSAS 18001:2007 Certified Company, Empanelled with OCCL, ORSAC and SPCB of Govt. of Odisha

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Reference No : CEMC/ASL/Feb-A-02/20

Name of Company : Ardent Steel Ltd.

Sample Description : Ambient Air

Date of Monitoring : 07.02.2020

Date of Receiving : 08.02.2020

Date of Analysis : 08.02.2020

Sample Collected by : Mr. S Behera

#### AMBIENT AIR QUALITY TEST REPORT (24 HOURLY AVERAGE)

Sl.		MONITORING REPORT					
No.	LOCATION	$PM_{10}$	$PM_{2.5}$	$SO_2$	$NO_x$	CO	NH <sub>3</sub>
110.		$(\mu g/m^3)$	$(\mu g/m^3)$	$(\mu g/m^3)$	$(\mu g/m^3)$	$(mg/m^3)$	$(\mu g/m^3)$
1	At the boundary near the						
	water harvesting pond	65.6	34.1	11.3	15.9	0.4	< 20
	(East Direction)						
2	At the Boundary near	75.1	38.2	12.3	16.2	0.5	<20
	ESP (South Direction)	73.1	30.2	12.3	10.2	0.5	<20
3	At the Boundary near						
	Coal Fines Stock yard	64.5	33.9	11.6	15.4	0.5	< 20
	(North Direction)						
4	Near Ball mill, Iron ore	71.4	36.3	11.5	14.6	0.4	<20
	fines stock yard	/1.4	30.3	11.3	14.0	0.4	<20
NAAQ Standard		$\frac{100}{(\mu g/m^3)}$	$60 \ (\mu g/m^3)$	80 (μg/m <sup>3</sup> )	$80 \\ (\mu g/m^3)$	4.0 (mg/m <sup>3</sup> )	400 (μg/m <sup>3</sup> )

Authorized Signatory

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Reference No : CEMC/ASL/Feb-F-02/20

Name of Company : Ardent Steel Ltd.

Sample Description:Fugitive AirDate of Monitoring:07.02.2020Date of Receiving:08.02.2020Date of Analysis:08.02.2020Sample Collected by:Mr. S Behera

#### **FUGITIVE EMISSION TEST REPORT**

Sl.		RESULT		
No.	LOCATION	RSPM (μg/m³)	SPM (μg/m <sup>3</sup> )	
1	Proportioning System (Ash & Coke Fines Bunker)	261	1016	
2	Raw Material Transfer point of Mixture (Mixture Building)	248	1047	
3	Ball Mill (Cool Grinding)	256	1104	
4	Ball Mill (Flux & Coke Grinding)	273	1095	
5	Finished Product Transfer points and plant de-dusting system	214	982	
6	Travelling Grate & Rotary Kiln	262	1038	
	MoEF Standard for SPM		2000*	

<sup>\*</sup> The standard is applicable at 10 m distance from the source

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Reference No : CEMC/ASL/Feb -N-02/20

Name of Company : Ardent Steel Ltd.

Sample Description : Noise Monitoring Report

Date of Monitoring : **07.02.2020**Sample Collected by : **Mr.S Behera** 

#### NOISE LEVEL STUDY REPORT

Sl. No.	Location	Noise Level In Day Time dB(A)	Noise Level In Night Time dB(A)
01	Ball Mill (Cool Grinding)	73.2	69.1
02	Raw Material Transfer point of Mixture (Mixture Building)	72.7	68.4

#### NATIONAL STANDARD NOISE LEVEL

Area	Category of Area/Zone	Permissible Limit in dB (A)		
Code		Day Time	Night Time	
A	Industrial Area	75	70	
В	Commercial Area	65	55	
С	Residential Area	55	45	
D	Silence Zone	50	40	

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Reference No. CEMC/ASL/Feb -ST-02/20

Name of Company **Ardent Steel Ltd.** Sample Description **Stack Monitoring** 

Date of Monitoring 07.02.2020 Date of Receiving 08.02.2020 08.02.2020 Date of Analysis Sample Collected by Mr. S Behera

Stack Height 30m

#### STACK EMISSION REPORT

Sl. No.	Location of Sampling	Flue Gas Temp. in K	Concentration of Particulate Matter (PM) in mg/Nm <sup>3</sup>		
			Result		
01	ESP	391	48.9		

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Reference No : CEMC/ASL/Feb-GW-02/20

Name of Company : Ardent Steel Ltd.
Sample Description : Ground Water
Date of Monitoring : 07.02.2020
Date of Receiving : 08.02.2020
Date of Analysis : 08.02.2020
Sample Collected by : Mr. S Behera

Sample Location : Canteen(RO Water)

#### **GROUND WATER TEST REPORT**

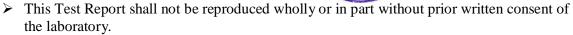
Sl. No	Parameter	Unit	Desired Limit of drinking water (BIS:10500:2012)	Permissible Limit of drinking water (BIS:10500:2012)	Result
1	Colour	Hazen	5	15	<5
2	Odour	1	Agreeable	Agreeable	AL
3	Taste	1	Agreeable	-	AL
4	Turbidity	NTU	1	5	<1
5	pH Value @ 25°C	ı	6.5-8.5	No Relaxation	6.21
6	Total Dissolved Solid	mg/l	500	2000	54
7	Alkalinity as CaCO <sub>3</sub>	mg/l	200	600	36
8	Total Hardness as CaCO <sub>3</sub>	mg/l	200	600	24
9	Iron as Fe	mg/l	0.3	No Relaxation	0.05
10	Nitrate as NO <sub>3</sub> -N	mg/l	45	No Relaxation	0.22
11	Sulphate as SO <sub>4</sub>	mg/l	200	400	1.4
12	Fluoride as F	mg/l	1.0	1.5	< 0.05
13	Calcium as Ca	mg/l	75	200	8.23
14	Chloride as Cl <sup>-</sup>	mg/l	250	1000	2.6

N.B: AL – Agreeable

Authorized Signatory

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Reference No : CEMC/ASL/Feb -SW-02/20

Name of Company
Sample Description
Surface Water
Date of Monitoring
Date of Receiving
Date of Analysis
Sample Collected by
Sample Location

Ardent Steel Ltd.
Surface Water
07.02.2020
08.02.2020
Ms.02.2020
Mr. S Behera
Reservoir

#### **SURFACE WATER TEST REPORT**

Sl. No	Parameter	Unit	GSR 422E Standards	Result
1	Colour	Hazen		5
2	Odour	1		U/O
3	pH Value @ 25°C	1	5.5-9.0	7.16
4	Total Dissolved Solid	mg/l	2100	331.2
5	Iron as Fe	mg/l	3.0	0.32
6	Sulphate as SO <sub>4</sub>	mg/l	1000	14.5
7	Nitrate as NO <sub>3</sub> -N	mg/l	50	13.6
8	Boron as B	mg/l	2.0	0.17
9	BOD for 3 days @ 27 <sup>o</sup> C	mg/l	30	2.0
10	COD	mg/l	250	18.0

N.B: U/O- Un-objectionable

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Reference No. CEMC/ASL/Feb-WW-02/20

Name of Company Ardent Steel Ltd. Sample Description **Waste Water** Date of Monitoring 07.02.2020 Date of Receiving 08.02.2020 08.02.2020 Date of Analysis Sample Collected by Mr. S Behera Sample Location **STP Outlet** 

#### **ANALYSIS RESULT**

Sl. No.	Parameter	Unit	Effluent Discharge Standard	<b>Testing Method</b>	Result
1.	pH Value @ 25°C	1	6.5-9.0	APHA 4500 H <sup>+</sup> B	7.29
2.	Total Suspended Solids	mg/l	<20	APHA 2540 D	13.7
3.	B.O.D for 3 days @ 27°C	mg/l	<10	APHA 5210 B	8.8
4.	COD	mg/l	< 50	APHA 5220 C	32
5.	Oil & Grease	mg/l		APHA 5520 B	1.3

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